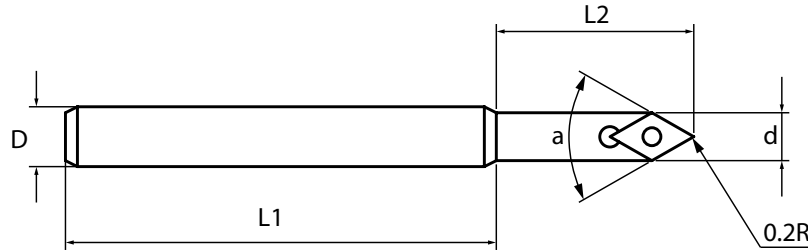


Chibimomi Carbide Indexable Chamfering & Center-Drilling Tools

Indexable carbide tools for chamfering, center-drilling and v-grooving with one tool



Chibimomi Chamfer/Center Drill

Part Number	L1	L2	D	d	a
SCM1045C	2.68"	1.37"	.393"	.315"	90°
SCM1045CL	5.14"	1.37"	3/8"	.315"	90°

Inserts

Part Number	Grade	Application
C22GUX-NK5050	NK5050	Steel

Note: Insert package quantity: 12 pieces.

Recommended Speeds & Feeds

Materials	For Center Drilling & V-Grooving			For Chamfer Milling (down cut)		
	RPM	IPM	Grade	RPM	IPM	Grade
Mild Steels	3000	2	NK5050	3500	19	NK5050
Stainless Steels	2800	2	NK5050	3000	13	NK5050
Aluminum	4000	4	NK1010	5000	39	NK1010